

IN THE SPECIFICATION

Please amend the paragraph on Page 20, lines 15-24, as follows:

A

With the shape process, the TFM is first attached to the custom part (using one of the methods described above) and the TFM is then maneuvered so that each corner of the part can be contacted to a point in space that is fixed in relation to the TS. For instance, as shown in Figs. 5c and 5e ~~Fig. 5b~~, each outside corner of the polygonal shape 502 may be contacted to the inner converging point 24a of the apex of marking jig 24. Alternatively, each corner may be contacted to point 23a of marking jig 23 (although this marking jig is best used for inside corners of parts due to its protrusion).